

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	E-72G1-03	CASING - MAIN	1
2	E-72G1-05	BEARING PLATE	1
3	E-72G1-52	REV GEAR O/P, 44T - R2.444:1	1
4	E-72G1-53	REV GEAR I/PUT, 18T - R2.444:1	1
5	E-72G1-54	REVERSE GEAR IDLER, 19T	1
6	E-72G1-60	1st GEAR I/P, 12T - R2.833:1 QUILL TYPE.	1
7	E-72G1-61	2nd GEAR I/P, 14T - R2.071:1	1
8	E-72G1-62	3rd GEAR I/P, 15T - R1.733:1	1
9	E-72G1-63	4th GEAR I/P, 18T - R1.500:1.	1
10	E-72G1-64	5th GEAR I/P - 20T, R1.350:1	1
11	E-72G1-65	6th GEAR I/P, 20T - R1.200:1	1
12	E-72G1-66	1st GEAR O/P, 34T - R2.833:1	1
13	E-72G1-67	2nd GEAR O/P, 29T - R2.071:1	1
14	E-72G1-68	3rd GEAR O/P, 26T - R1.733:1	1
15	E-72G1-69	4th GEAR O/P, 27T - R1.500:1	1
16	E-72G1-70	5th GEAR O/P, 27T - R1.350:1	1
17	E-72G1-71	6th GEAR O/P, 24T - R1.200:1	1
18	E-72G1-92	PINION-SPIRAL BEVEL, R3.750:1	1
19	E-72G1-100	SEL FORK - 3RD/4TH	1
20	E-72G1-101	SELECTOR FORK 5th/6th	1
21	E-72G1-102	SEL FORK - REVERSE	1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
81	450	BEARING - ROLLER 30x62x16	1
82	838	BEARING - ROLLER 35x72x17	1
83	842	BEARING - ROLLER 18x24x16	1
84	870	BEARING - TAPER ROLLER 50x80x20	2
85	1003	BEARING - BALL 4 POINT 35x72x17	1
86	1013	BEARING - ROLLER (NO INNER) 30x42x17	1
87	1156	BEARING - ROLLER 40x45x13	7
88	1290	BEARING - BALL 4 POINT 40x90x23	1
89	1451	BEARING - ROLLER 40x90x23	1
90	225	BALL BEARING \varnothing 1/8	2

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
91	317	CIRCLIP - EXTERNAL	1
92	455	CIRCLIP - EXTERNAL E SERIES	2
93	1022	CIRCLIP - INTERNAL PLAIN	1
94	1240	CIRCLIP - EXTERNAL E SERIES	1
95	1732	CIRCLIP - EXTERNAL	1
96	817	PLAIN WIRE RING	1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
97	519	SOCKET HEAD CAPSCREW M4x0.7x10 LG	5
98	442	SOCKET HEAD CAPSCREW M6x1.0x16 LG	3
99	209	SOCKET HEAD CAPSCREW M6x1.0x20 LG	8
100	389	SOCKET HEAD CAPSCREW M6x1.0x25 LG	2
101	988	SOCKET HEAD CAPSCREW M6x1.0x35 LG	1
102	4202	SOCKET HEAD CAPSCREW M6x1.0x40 LG - ZINC	3
103	775	SOCKET HEAD CAPSCREW M8x1.25x16 LG	2
104	611	SOCKET HEAD CAPSCREW M8x1.25x25 LG	10
105	1389	SOCKET HEAD CSK SCREW M8x1.25x25 LG	2
106	1294	SOCKET HEAD CAPSCREW M12x1.25x25 LG	12
107	1399	SCREW, FLANGED HEX HEAD M8 x 1.25 x 50LG	1
108	1460	STUD - M8 x 1.25 x 38LG	20
109	1463	STUD - M6 x 1.0 x 25LG	6
110	1465	STUD - M10 x 1.5 x 107LG	7
111	1468	FLANGED NUT,KAYLOCK - M6	6
112	1467	FLANGED NUT,KAYLOCK - M8	20
113	1466	FLANGED NUT,KAYLOCK - M10	7
114	758	NUT - NYLOC M6x1	2
115	971	NUT - NYLOC M8	1
116	1261	WASHER - \varnothing 8	1
117	1109	WASHER - SCHNORR TYPE M4	5
118	879	WASHER - SCHNORR TYPE M6	22
119	8792	WASHER - SCHNORR TYPE M6 (ZINC)	2
120	880	WASHER - SCHNORR TYPE M8	32
121	881	WASHER - SCHNORR TYPE M10	7
122	1441	WASHER - \varnothing 3/8 BSP BORE WITH OIL SEAL	1
123	1069	WASHER - \varnothing 12mm BORE WITH OIL SEAL	1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
124	1515	DOWTY WASHER, M18, SELF-CENTRING	1
125	609	O RING - 2 1/8 IDx2 1/4 ODX1/16 SECT	1
126	1457	O RING - 197x3mm SECTION	2
127	1487	O-RING - ID 232 x 2.0	2
128	1744	O RING 21.0 ID X 1.6 SECT	1
129	1775	O RING 165 ID X 2.0 SECT	1
130	475	OIL SEAL - 48x62x8	2
131	584	OIL SEAL - 30x42x7	1
132	1071	OIL SEAL - 16x22x3	1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
133	1271	OILITE BUSH - \varnothing 18x \varnothing 12x8 LG	3
134	1295	OILITE BUSH - \varnothing 26x \varnothing 20x25 LGx \varnothing 32 FLANGE	3
135	1297	OILITE BUSH - \varnothing 20x \varnothing 16x12 LG	1
136	883	MAGNET - CYLINDRICAL \varnothing 10x20 LG	1
137	1454	PLUG - M18x1.5	1
138	1170	GEAR POSN INDICATOR UNIT	1
139	1296	DOWEL \varnothing 4x16 LG	1
140	831	DOWEL \varnothing 6x16 LG	10
141	939	DOWEL \varnothing 6x22 LG	1
142	595	SELLOCK PIN \varnothing 3x12 LG	1
143	1177	SELLOCK PIN \varnothing 3x13 LG	1
144	1035	BREATHER 3/8 BSPx19 TPI	1
145	1584	HOSE ADAPTOR - FLARE UNION	2
146	1641	RATCHET SPRING	1
147	836	REV LIGHT SWITCH	1
148	1574	SPRING PLUNGER, BALL END WITH HEX.	1
149	1112	SPRING - COMPRESSION	1

TORQUE SETTINGS AND LOCTITE USE

OUTPUT SHAFT NUT: 280Nm - SOLID LOCTITE
INPUT SHAFT BOLT: 180Nm - SOLID LOCTITE

ALL M6 BOLTS: 14.5 - 16.0Nm
(CAM DRUM AND SELECTOR ROD BOLTS
USE SOLID LOCTITE)
ALL M8 BOLTS: 35.0 - 39.0Nm
ALL M10 BOLTS: 66.0 - 77.0Nm
CROWNWHEEL BOLTS: 120Nm - SOLID LOCTITE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
22	E-61G1-91	CROWNWHEEL - HYPOID R3.750:1	1
23	E-6G1-69	HOLLOW DOWEL TO SUIT M10	3
24	E-15G1-21	THRUST WASHER - REV. IDLER.	1
25	E-16G2-72	M20x2.5 NUT	1
26	E-32G1-118	PLAIN WASHER	2
27	E-34G1-44	SENSOR DRIVE PLUG	1
28	E-34G1-112	THRUST WASHER - REV. GEAR O/P SHAFT	1
29	E-42G2-89	COVER - DIFF. RETAINER.	1
30	E-42G1-108	BEARING RETAINER CAP	2
31	E-42G1-119	BEVEL GEAR-DRUM	1
32	E-42G1-121	SPOOL GEAR SPINDLE	1
33	E-42G2-122	REVERSE IDLER SPINDLE	1
34	E-42G2-123	BUSH - G/CHANGE SPINDLE INVERTED FITMENT	1
35	E-42G1-124	OPERATING SPINDLE	1
36	E-42G1-132	OIL PUMP COVER	1
37	E-42G3-135	SHAFT CLAMP SCREW.	1
38	E-42G2-140	PUMP GEAR - DRIVER	1
39	E-42G1-151	BUNG STOP - MAGNET RETAINER	1
40	E-42G1-152	SCREWED DOWEL BRG PLATE TO END COVER	2
41	E-42G1-153	SPACER - O/P BRG TO O/P SHAFT	1
42	E-42G1-154	NUT O/P SHAFT - R.H.	1
43	E-42G1-162	COVER - DIFF. RETAINER (MOTORSPORT SPEC.)	1
44	E-42G2-179	INPUT QUILL SHAFT RADICAL V8.	1
45	E-42G2-183	CABLE OPERATING ARM	1
46	E-42G1-187	MOD. DRG. FOR:-DIFF. FLANGE RETAINING BOLT	2
47	E-42G1-186	CLUTCH UNIT SPACER - RADICAL V8 FIT	1
48	E-42G2-203	BEVEL GEAR-SPOOL	1
49	E-42G1-213	CLAMP PLATE - RETURN SPRING	1
50	E-42G1-214	RATCHET ARM LEVER	1
51	E-42G1-215	RATCHET PIN	2
52	E-42G1-216	RATCHET CLAW	1
53	E-42G2-218	GEARCHANGE COVER INVERTED USE - RADICAL SPEC.	1
54	E-42G1-EX1	PORSCHE FLANGE	2
55	E-52G1-55	THRUST WASHER 1ST GEAR O/P	1
56	E-58G2-05	END COVER	1
57	E-58G3-102	SPLINED HUB/INNER TRACK I/P GEARS.	2
58	E-58G2-103	DRIVE DISC	4
59	E-58G1-104	THRUST WASHER 6TH GEAR O/P SHAFT - I/P SHAFT	2
60	E-58G2-106	SPLINED HUB/INNER TRACK, REVERSE	1
61	E-58G1-107	SPACER - INPUT SHAFT 1st/2nd, 3rd/4th, 5th/6th	3
62	E-58G2-110	CAMDRUM SPINDLE	1
63	E-58G1-113	SUPPORT ROD	1
64	E-58G2-113	SUPPORT ROD	1
65	E-58G2-115	FORK PIN - REVERSE	1
66	E-58G1-119	CAMDRUM 6 SPEED REVERSE ROTATION	1
67	E-58G1-119T	CAMDRUM 6 SPEED REVERSE ROTATION	1
68	E-58G2-120	REVERSE TRACK REVERSE ROTATION	1
69	E-58G2-120T	REVERSE TRACK REVERSE ROTATION	1
70	E-58G1-128	RATCHET CLAW STOP	2
71	E-58G1-130	SPLINED HUB/INNER TRACK 1st/2nd GEARS	1
72	E-58G1-EX02	FLARE CAP - 5929-06	2
73	E-60G1-132	BLANKING PLUG NEUTRAL INTERLOCK	1
74	E-61G1-103	CROWN WHEEL BEARING RETAINER PLATE	1
75	E-61G1-104	SEL FORK - 1st/2nd, 3rd/4th, 5th/6th	1
76	E-62G1-136	SHIM, DIFF. BEARINGS, T=0.040	2
77	F-2Q3-01A	PAD TYPE DIFF ASSEMBLY	1
78	A-3R1-42	PUMP GEAR - DRIVEN	1
79	A-9R1-85		1
80	F-5F1-07	HOLLOW DOWEL TO SUIT M8	2

